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**SCHELDE VOLLEYBALL CART**

**ASSEMBLY INSTRUCTIONS**

**SCHELDE VOLLEYBALL CART PARTS LIST**

* Two Cart Ends with attached wheels and pole rests (both ends identical)
* Two Square Tube Bottom Connecting Rails (both tubes identical)
* Two Round Tube Top Connecting Rails (both rails identical)
* One – Vinyl Equipment Tray
* Eight (8) – 8 x 50mm Bolts and (8) Washers.

*Identical 8mm bolts and washers are used at each location so there is no possibility of installing hardware in the wrong location. Be sure to use supplied washers under each bolt head. This provides additional clamping surface.*

To assist and minimize assembly required by customer, nuts have been spot welded into position and wheels have been installed.

**ASSEMBLY INSTRUCTIONS**

*NOTE: It will be easier to complete assembly with a helper to hold parts during bolt installation*

1: Stand one cart end upright and slide square connecting tubes into bottom sockets, taking care to align bolt holes. Install bolt with washers into each hole and thread into nut welded to bottom of socket.

2: Align opposite end of cart with square bottom connecting tubes, install tubes into sockets, and install bolts with washers through each hole and thread into bottom nut.

3: Fully tighten bottom bolts.

4: Slide round top rails through rail pockets in vinyl equipment tray.

5: Align top rails with holes through cart ends, and install bolt with washer into threaded end of top rails.

6: Repeat top bolt and washer installation at both ends of cart (4 positions)

7: Fully tighten top rail bolts.